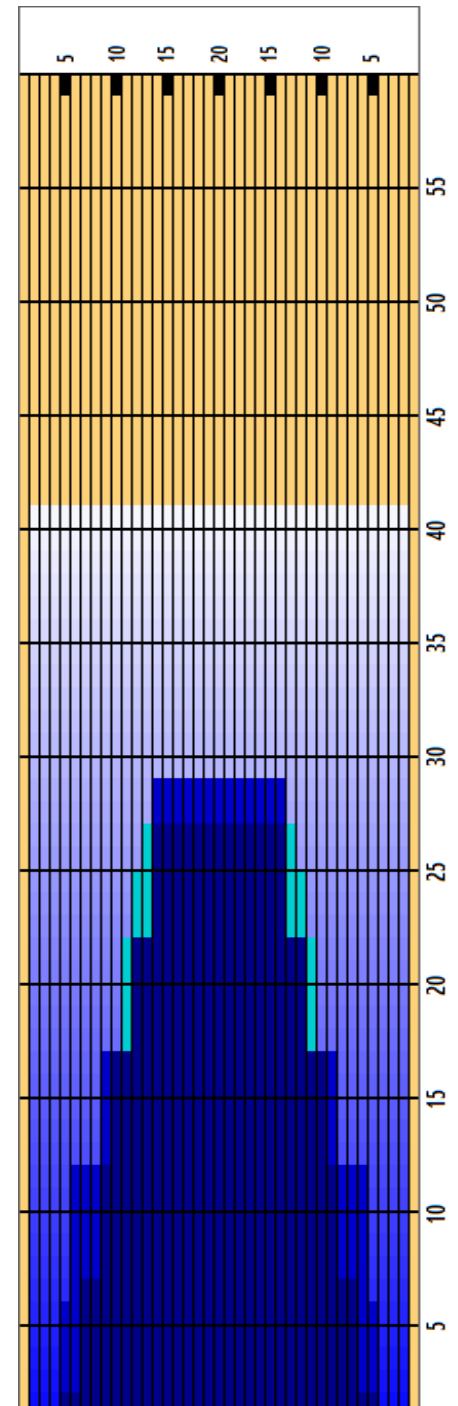


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.9 mL	Reverse Oil Total	9.75 mL	Volume Oil Total	23.65 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	A	35	0.0	0.0	0.0	1750
2	5L	5R	1	18	A	31	0.0	2.5	2.5	1550
3	7L	7R	2	18	A	54	2.5	7.6	5.1	2700
4	9L	9R	2	18	A	46	7.6	12.7	5.1	2300
5	10L	10R	2	18	A	42	12.7	17.8	5.1	2100
6	11L	11R	2	18	A	38	17.8	22.9	5.1	1900
7	12L	12R	1	18	A	17	22.9	25.4	2.5	850
8	13L	13R	1	18	A	15	25.4	27.9	2.5	750
9	2L	2R	0	22	A	0	27.9	41.0	13.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	29.0	-12.0	0
2	14L	14R	2	26	B	26	29.0	21.7	-7.3	1300
3	12L	12R	2	18	B	34	21.7	16.6	-5.1	1700
4	9L	9R	2	18	B	46	16.6	11.5	-5.1	2300
5	6L	6R	2	18	B	58	11.5	6.4	-5.1	2900
6	5L	5R	1	10	B	31	6.4	5.0	-1.4	1550
7	2L	2R	0	14	B	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.18	1.64	1.02	1.02	1.64	6.18

