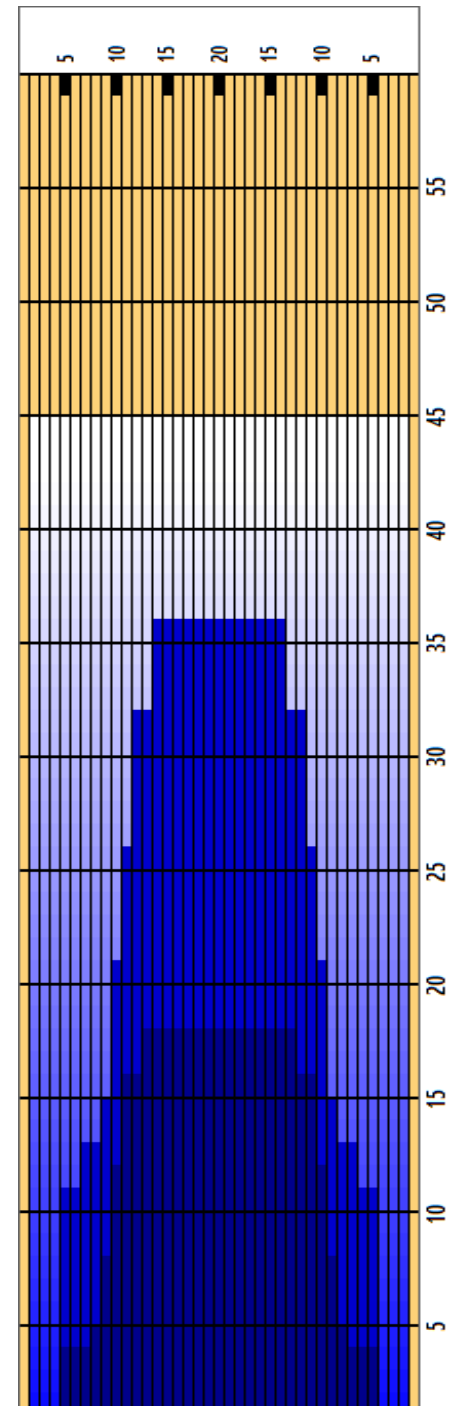


Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	45 ul
Forward Oil Total	13.59 mL	Reverse Oil Total	10.305 mL	Volume Oil Total	23.895 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3330
2	5L	5R	2	10	A	62	1.4	4.2	2.8	2790
3	8L	8R	1	10	A	25	4.2	5.6	1.4	1125
4	9L	9R	2	10	A	46	5.6	8.4	2.8	2070
5	10L	10R	2	14	A	42	8.4	12.3	3.9	1890
6	11L	11R	2	14	A	38	12.3	16.2	3.9	1710
7	13L	13R	1	14	A	15	16.2	18.1	1.9	675
8	14L	14R	0	14	A	0	18.1	45.0	26.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	45.0	36.0	-9.0	0
2	14L	14R	1	26	B	13	36.0	32.4	-3.6	585
3	12L	12R	2	22	B	34	32.4	26.2	-6.2	1530
4	11L	11R	2	18	B	38	26.2	21.1	-5.1	1710
5	10L	10R	3	14	B	63	21.1	15.2	-5.9	2835
6	9L	9R	1	14	B	23	15.2	13.3	-1.9	1035
7	7L	7R	1	14	B	27	13.3	11.4	-1.9	1215
8	5L	5R	1	14	B	31	11.4	9.5	-1.9	1395
9	2L	2R	0	10	B	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.75	1.6	1.01	1.01	1.6	5.75

