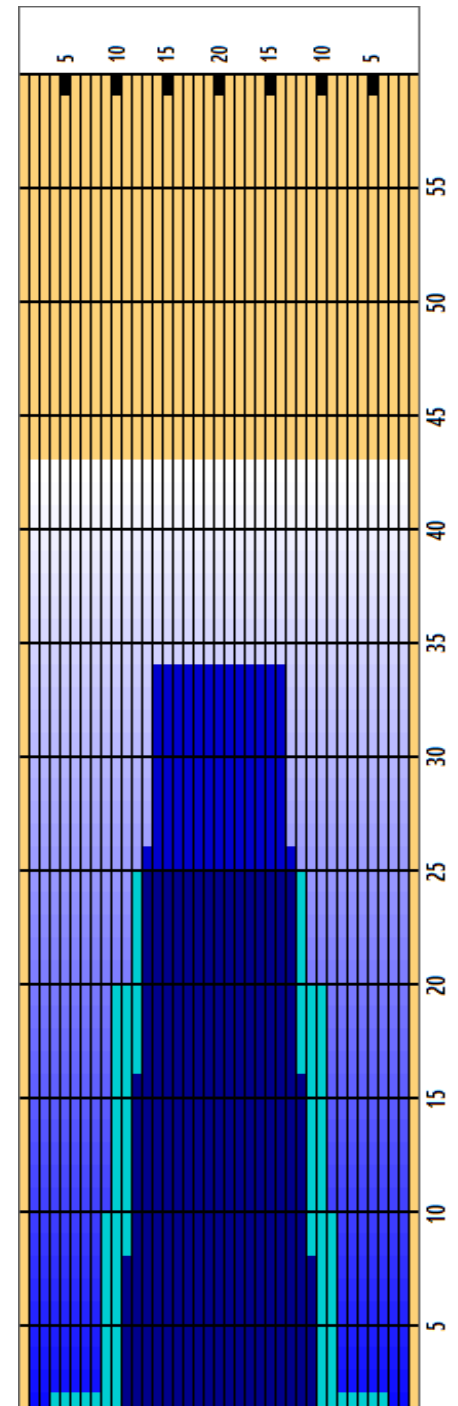


Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	12.65 mL	Reverse Oil Total	11.2 mL	Volume Oil Total	23.85 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	50	18	A	66	0.0	2.5	2.5	3300
2	9L	9R	3	50	18	A	69	2.5	10.1	7.6	3450
3	10L	10R	4	50	18	A	84	10.1	20.3	10.2	4200
4	12L	12R	2	50	18	A	34	20.3	25.4	5.1	1700
5	2L	2R	0	50	18	A	0	25.4	33.0	7.6	0
6	2L	2R	0	50	22	A	0	33.0	43.0	10.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	43.0	34.0	-9.0	0
2	14L	14R	3	50	18	B	39	34.0	26.4	-7.6	1950
3	13L	13R	4	50	18	B	60	26.4	16.2	-10.2	3000
4	12L	12R	4	50	14	B	68	16.2	8.3	-7.9	3400
5	11L	11R	3	50	10	B	57	8.3	4.1	-4.2	2850
6	2L	2R	0	50	10	B	0	4.1	0.0	-4.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	15.63	2.72	1.02	1.02	2.72	15.63

