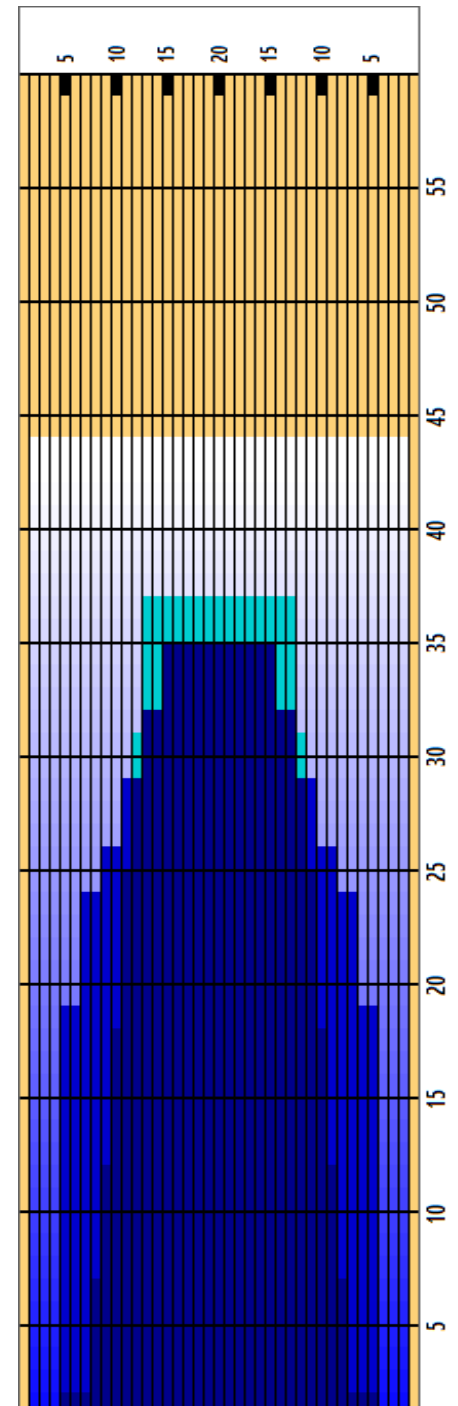


Oil Pattern Distance	44	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	15.1 mL	Reverse Oil Total	9.2 mL	Volume Oil Total	24.3 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	18	62	0.0	2.5	2.5	3100
2	8L	8R	2	18	50	2.5	7.6	5.1	2500
3	9L	9R	2	18	46	7.6	12.7	5.1	2300
4	10L	10R	2	22	42	12.7	18.9	6.2	2100
5	11L	11R	2	22	38	18.9	25.1	6.2	1900
6	12L	12R	2	22	34	25.1	31.3	6.2	1700
7	13L	13R	2	22	30	31.3	37.5	6.2	1500
8	15L	15R	0	22	0	37.5	44.0	6.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	35.0	-9.0	0
2	15L	15R	1	22	11	35.0	31.9	-3.1	550
3	13L	13R	1	22	15	31.9	28.8	-3.1	750
4	11L	11R	1	18	19	28.8	26.3	-2.5	950
5	9L	9R	1	18	23	26.3	23.8	-2.5	1150
6	7L	7R	2	18	54	23.8	18.7	-5.1	2700
7	5L	5R	2	18	62	18.7	13.6	-5.1	3100
8	2L	2R	0	10	0	13.6	0.0	-13.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.86	1.67	1.02	1.02	1.67	7.86

