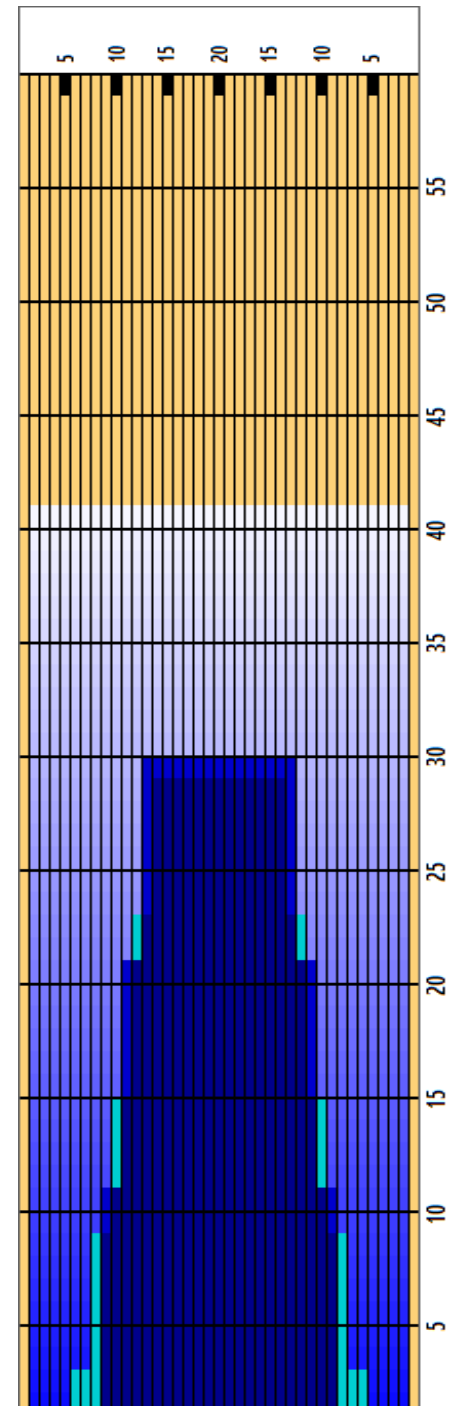


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	15.4 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	23.95 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	35	0.0	0.0	0.0	1750
2	6L	6R	2	14	58	0.0	3.9	3.9	2900
3	8L	8R	3	14	75	3.9	9.8	5.9	3750
4	10L	10R	3	14	63	9.8	15.7	5.9	3150
5	12L	12R	3	18	51	15.7	23.3	7.6	2550
6	14L	14R	2	22	26	23.3	29.5	6.2	1300
7	2L	2R	0	10	0	29.5	41.0	11.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	41.0	30.0	-11.0	0
2	13L	13R	3	22	45	30.0	20.7	-9.3	2250
3	11L	11R	3	22	57	20.7	11.4	-9.3	2850
4	9L	9R	3	22	69	11.4	2.1	-9.3	3450
5	2L	2R	0	10	0	2.1	0.0	-2.1	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	12.78	1.92	1.02	1.02	1.92	12.78

