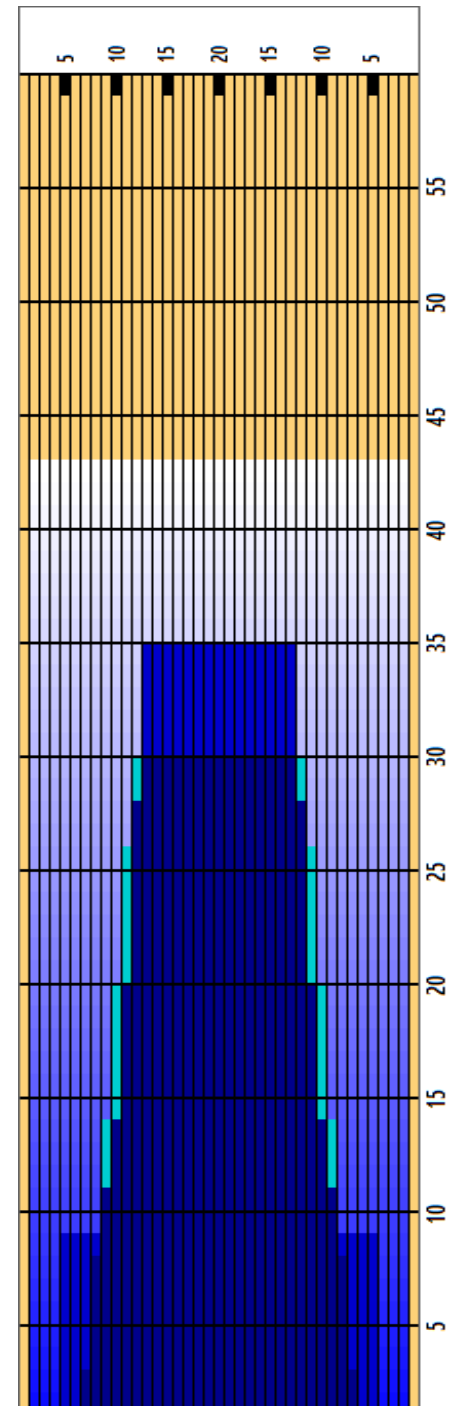


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.5 mL	Reverse Oil Total	8.85 mL	Volume Oil Total	23.35 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	70	0.0	1.9	1.9	3500
2	7L	7R	1	14	27	1.9	3.8	1.9	1350
3	8L	8R	2	18	50	3.8	8.9	5.1	2500
4	9L	9R	2	18	46	8.9	14.0	5.1	2300
5	10L	10R	2	22	42	14.0	20.2	6.2	2100
6	11L	11R	2	22	38	20.2	26.4	6.2	1900
7	12L	12R	1	26	17	26.4	30.0	3.6	850
8	2L	2R	0	26	0	30.0	38.0	8.0	0
9	2L	2R	0	30	0	38.0	43.0	5.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	35.0	-8.0	0
2	13L	13R	2	26	30	35.0	27.7	-7.3	1500
3	12L	12R	2	26	34	27.7	20.4	-7.3	1700
4	11L	11R	2	22	38	20.4	14.2	-6.2	1900
5	10L	10R	1	22	21	14.2	11.1	-3.1	1050
6	9L	9R	1	18	23	11.1	8.6	-2.5	1150
7	5L	5R	1	14	31	8.6	6.7	-1.9	1550
8	2L	2R	0	14	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.5	1.69	1	1	1.69	7.5

