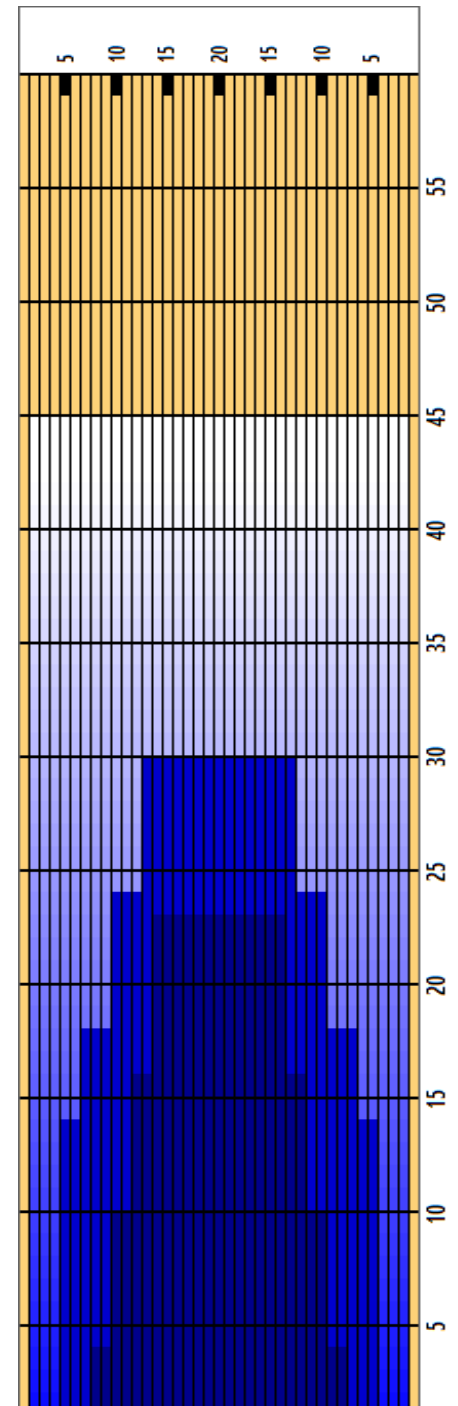


Oil Pattern Distance	45	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	13.05 mL	Reverse Oil Total	11.2 mL	Volume Oil Total	24.25 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	33	0.0	0.0	0.0	1650
2	8L	8R	3	10	75	0.0	4.2	4.2	3750
3	10L	10R	3	14	63	4.2	10.1	5.9	3150
4	12L	12R	3	14	51	10.1	16.0	5.9	2550
5	14L	14R	3	18	39	16.0	23.6	7.6	1950
6	2L	2R	0	30	0	23.6	45.0	21.4	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	30.0	-15.0	0
2	13L	13R	3	14	45	30.0	24.1	-5.9	2250
3	10L	10R	3	14	63	24.1	18.2	-5.9	3150
4	7L	7R	2	14	54	18.2	14.3	-3.9	2700
5	5L	5R	2	14	62	14.3	10.4	-3.9	3100
6	2L	2R	0	10	0	10.4	0.0	-10.4	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9.58	1.89	1.03	1.03	1.89	9.58

