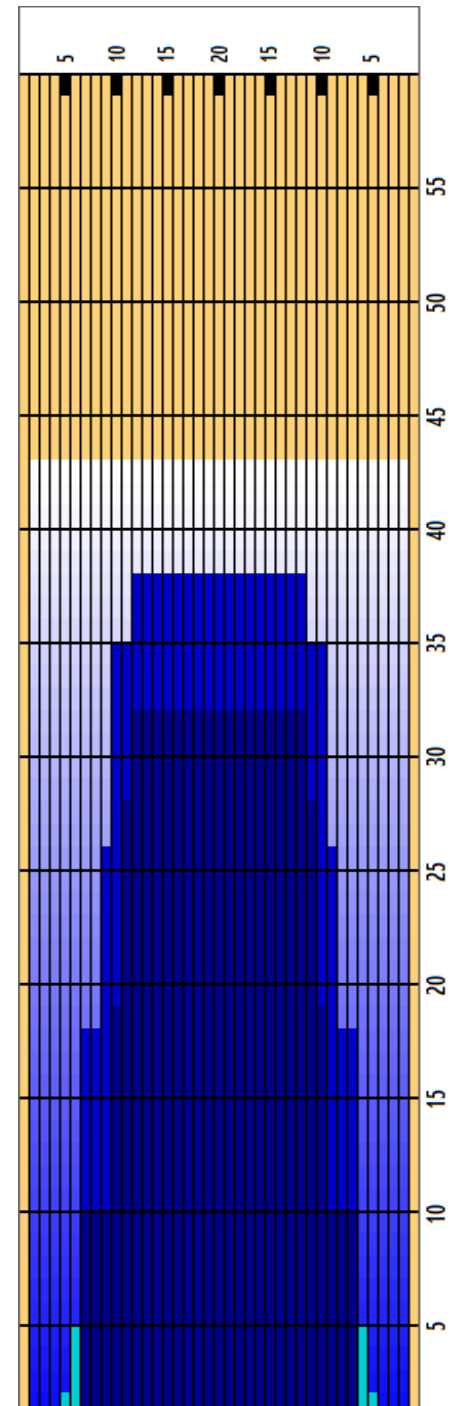


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.2 mL	Reverse Oil Total	10.15 mL	Volume Oil Total	24.35 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	18	33	0.0	0.0	0.0	1650
2	5L	5R	1	18	31	0.0	2.5	2.5	1550
3	6L	6R	1	18	29	2.5	5.0	2.5	1450
4	7L	7R	2	18	54	5.0	10.1	5.1	2700
5	10L	10R	3	22	63	10.1	19.4	9.3	3150
6	11L	11R	3	22	57	19.4	28.7	9.3	2850
7	12L	12R	1	26	17	28.7	32.3	3.6	850
8	2L	2R	0	26	0	32.3	43.0	10.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	38.0	-5.0	0
2	12L	12R	1	22	17	38.0	34.9	-3.1	850
3	10L	10R	3	22	63	34.9	25.6	-9.3	3150
4	9L	9R	3	18	69	25.6	18.0	-7.6	3450
5	7L	7R	2	18	54	18.0	12.9	-5.1	2700
6	2L	2R	0	18	0	12.9	0.0	-12.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.08	1.44	1	1	1.44	8.08

