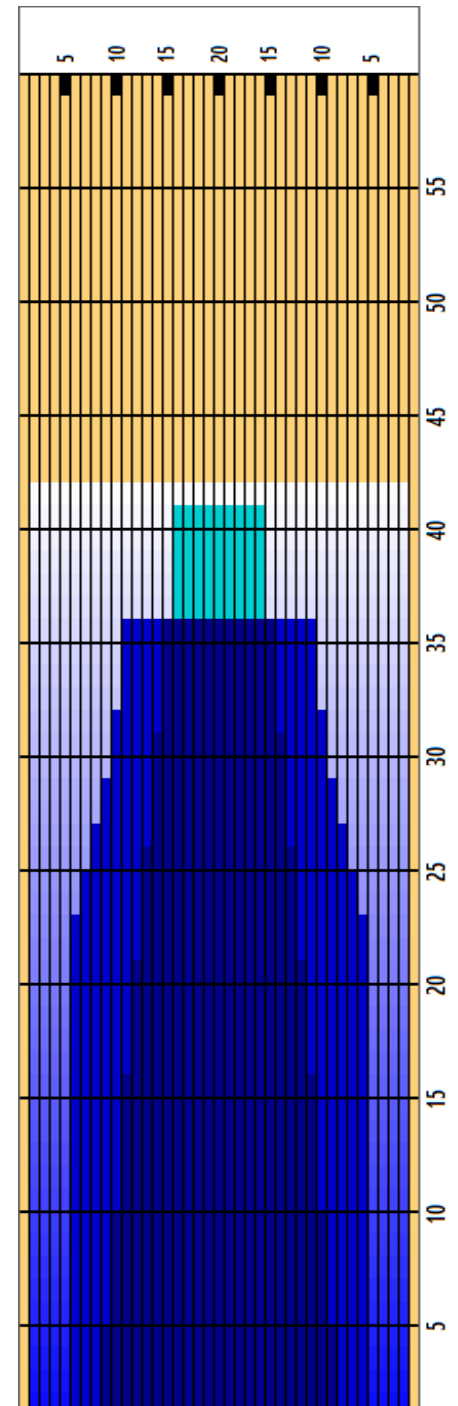


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	7.2 mL	Volume Oil Total	23 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	10	35	0.0	0.0	0.0	1750
2	8L	8R	1	50	14	25	0.0	1.9	1.9	1250
3	9L	9R	2	50	14	46	1.9	5.8	3.9	2300
4	10L	10R	2	50	18	42	5.8	10.9	5.1	2100
5	11L	11R	2	50	18	38	10.9	16.0	5.1	1900
6	12L	12R	2	50	18	34	16.0	21.1	5.1	1700
7	13L	13R	2	50	18	30	21.1	26.2	5.1	1500
8	14L	14R	2	50	18	26	26.2	31.3	5.1	1300
9	15L	15R	2	50	18	22	31.3	36.4	5.1	1100
10	16L	16R	2	50	18	18	36.4	41.5	5.1	900
11	2L	2R	0	50	18	0	41.5	42.0	0.5	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	42.0	36.0	-6.0	0
2	11L	11R	1	50	26	19	36.0	32.4	-3.6	950
3	10L	10R	1	50	22	21	32.4	29.3	-3.1	1050
4	9L	9R	1	50	18	23	29.3	26.8	-2.5	1150
5	8L	8R	1	50	14	25	26.8	24.9	-1.9	1250
6	7L	7R	1	50	14	27	24.9	23.0	-1.9	1350
7	6L	6R	1	50	14	29	23.0	21.1	-1.9	1450
8	2L	2R	0	50	10	0	21.1	0.0	-21.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	15	2.22	1.11	1.11	2.22	15

