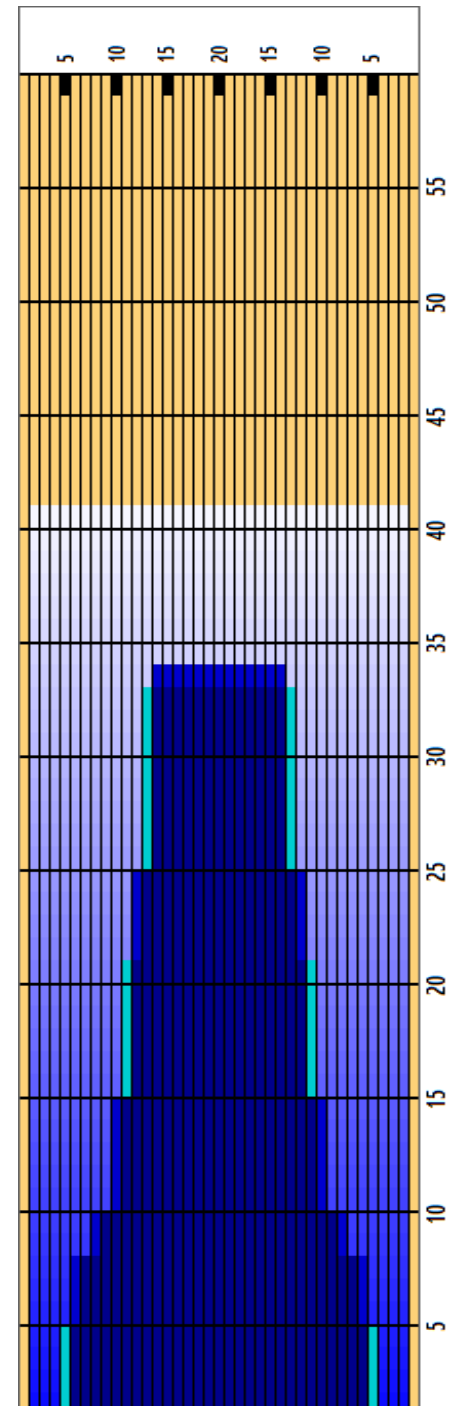


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.7 mL	Reverse Oil Total	9.3 mL	Volume Oil Total	25 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	14	66	0.0	1.9	1.9	3300
2	5L	5R	2	14	62	1.9	5.8	3.9	3100
3	7L	7R	1	18	27	5.8	8.3	2.5	1350
4	9L	9R	1	18	23	8.3	10.8	2.5	1150
5	11L	11R	4	18	76	10.8	21.0	10.2	3800
6	13L	13R	4	22	60	21.0	33.4	12.4	3000
7	2L	2R	0	30	0	33.4	41.0	7.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	41.0	34.0	-7.0	0
2	14L	14R	3	22	39	34.0	24.7	-9.3	1950
3	12L	12R	3	22	51	24.7	15.4	-9.3	2550
4	10L	10R	2	18	42	15.4	10.3	-5.1	2100
5	8L	8R	1	14	25	10.3	8.4	-1.9	1250
6	6L	6R	1	14	29	8.4	6.5	-1.9	1450
7	2L	2R	0	10	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.06	2.14	1.03	1.03	2.14	7.06

