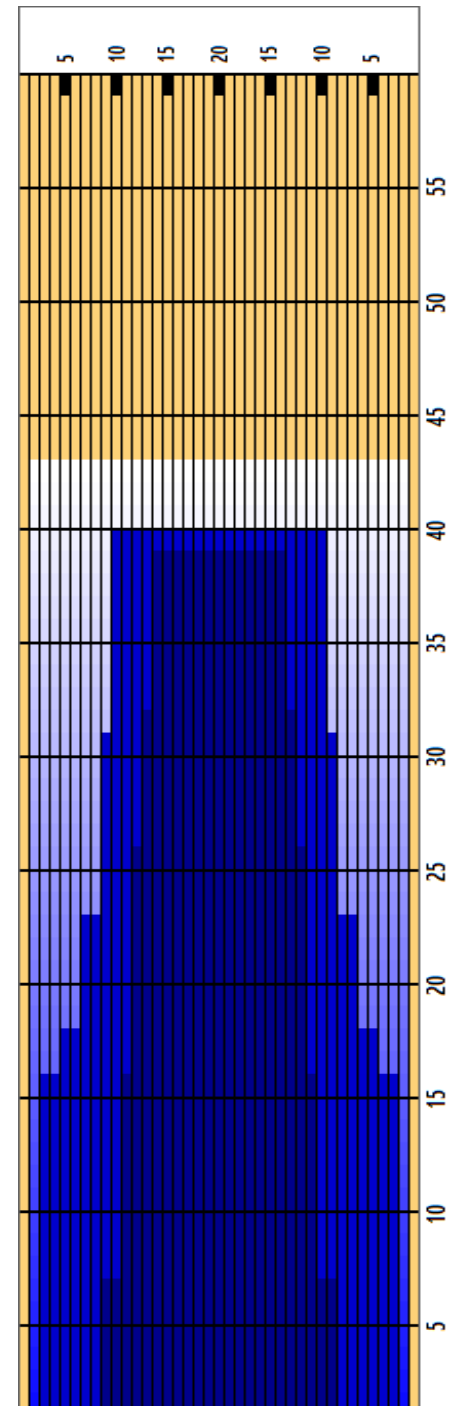


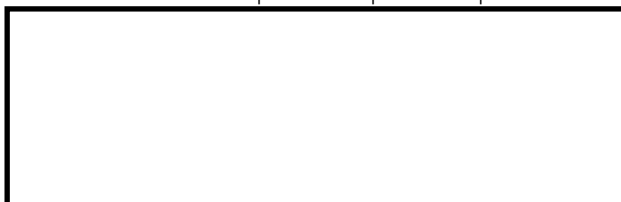
Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	13.3 mL	Reverse Oil Total	12.6 mL	Volume Oil Total	25.9 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	14	33	0.0	0.0	0.0	1650
2	9L	9R	3	18	69	0.0	7.6	7.6	3450
3	11L	11R	3	22	57	7.6	16.9	9.3	2850
4	12L	12R	3	22	51	16.9	26.2	9.3	2550
5	13L	13R	2	22	30	26.2	32.4	6.2	1500
6	14L	14R	2	26	26	32.4	39.7	7.3	1300
7	2L	2R	0	30	0	39.7	43.0	3.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	40.0	-3.0	0
2	10L	10R	3	22	63	40.0	30.7	-9.3	3150
3	9L	9R	3	18	69	30.7	23.1	-7.6	3450
4	7L	7R	2	18	54	23.1	18.0	-5.1	2700
5	5L	5R	1	18	31	18.0	15.5	-2.5	1550
6	3L	3R	1	18	35	15.5	13.0	-2.5	1750
7	2L	2R	0	18	0	13.0	0.0	-13.0	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.57	1.79	1.02	1.02	1.79	8.57

