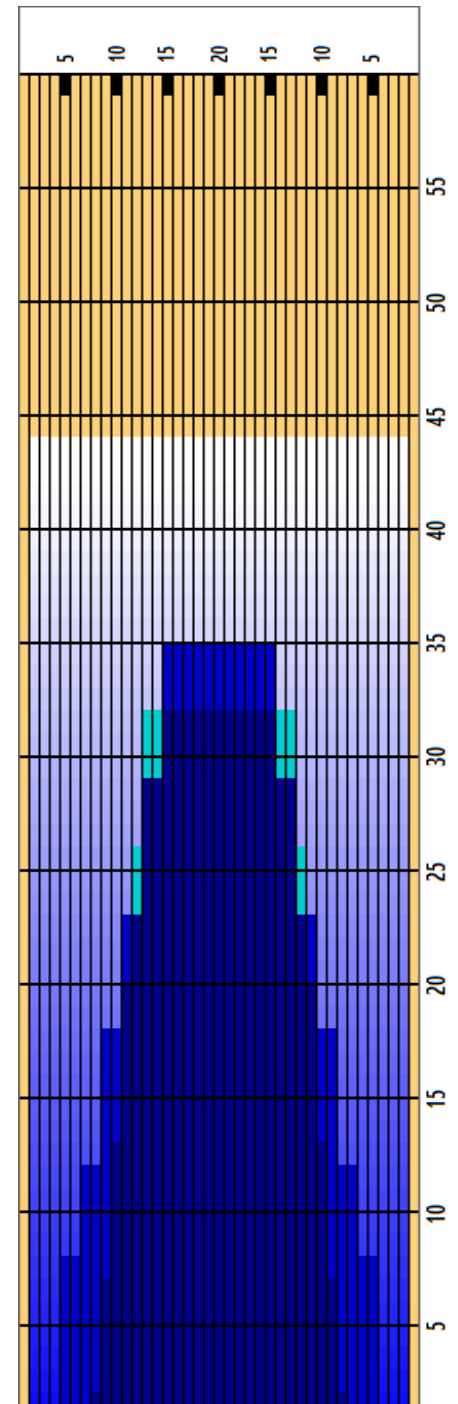


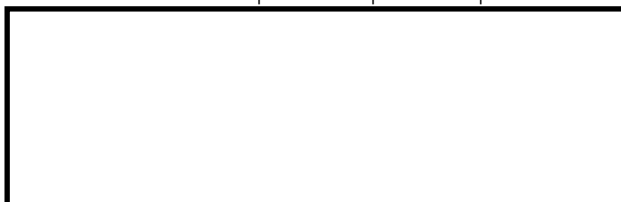
Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	12.2 mL	Reverse Oil Total	12.6 mL	Volume Oil Total	24.8 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	6L	6R	1	18	29	0.0	0.0	0.0	1450
2	8L	8R	1	18	25	0.0	2.5	2.5	1250
3	9L	9R	2	18	46	2.5	7.6	5.1	2300
4	10L	10R	2	22	42	7.6	13.8	6.2	2100
5	11L	11R	2	22	38	13.8	20.0	6.2	1900
6	12L	12R	2	22	34	20.0	26.2	6.2	1700
7	13L	13R	2	22	30	26.2	32.4	6.2	1500
8	2L	2R	0	30	0	32.4	44.0	11.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	35.0	-9.0	0
2	15L	15R	2	22	22	35.0	28.8	-6.2	1100
3	13L	13R	2	22	30	28.8	22.6	-6.2	1500
4	11L	11R	2	18	38	22.6	17.5	-5.1	1900
5	9L	9R	2	18	46	17.5	12.4	-5.1	2300
6	7L	7R	2	14	54	12.4	8.5	-3.9	2700
7	5L	5R	2	14	62	8.5	4.6	-3.9	3100
8	2L	2R	0	14	0	4.6	0.0	-4.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	12	1.94	1.03	1.03	1.94	12

