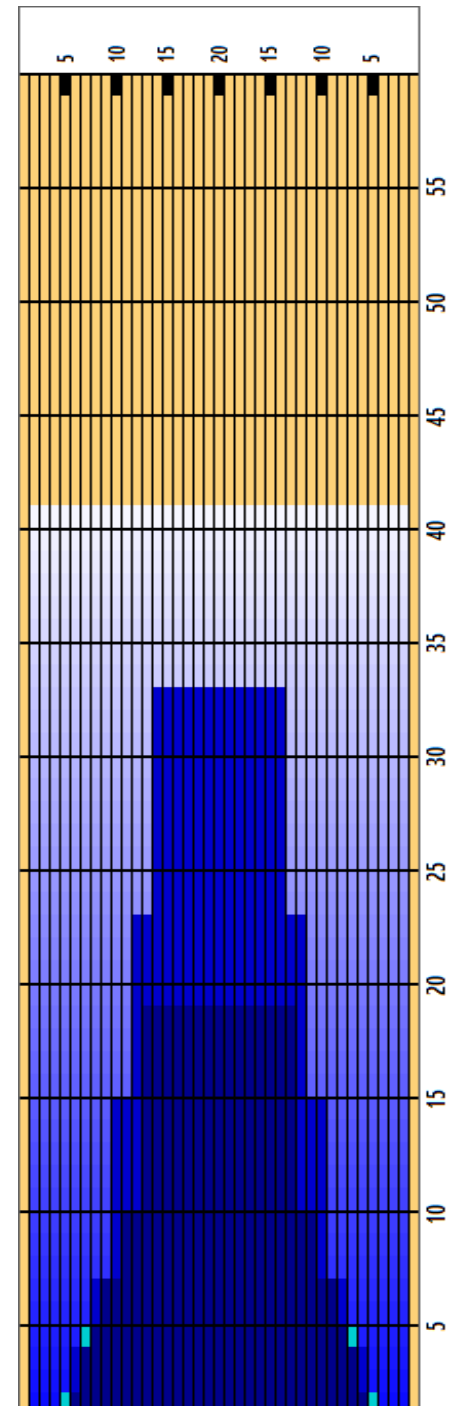


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	9.1 mL	Reverse Oil Total	15.6 mL	Volume Oil Total	24.7 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	1850
2	5L	5R	1	18	31	0.0	2.5	2.5	1550
3	7L	7R	1	18	27	2.5	5.0	2.5	1350
4	9L	9R	1	18	23	5.0	7.5	2.5	1150
5	11L	11R	1	18	19	7.5	10.0	2.5	950
6	13L	13R	3	22	45	10.0	19.3	9.3	2250
7	13L	13R	0	30	0	19.3	41.0	21.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	33.0	-8.0	0
2	14L	14R	4	18	52	33.0	22.8	-10.2	2600
3	12L	12R	4	14	68	22.8	14.9	-7.9	3400
4	10L	10R	4	14	84	14.9	7.0	-7.9	4200
5	8L	8R	2	10	50	7.0	4.2	-2.8	2500
6	6L	6R	2	10	58	4.2	1.4	-2.8	2900
7	2L	2R	0	10	0	1.4	0.0	-1.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9.23	2.11	1.03	1.03	2.11	9.23

