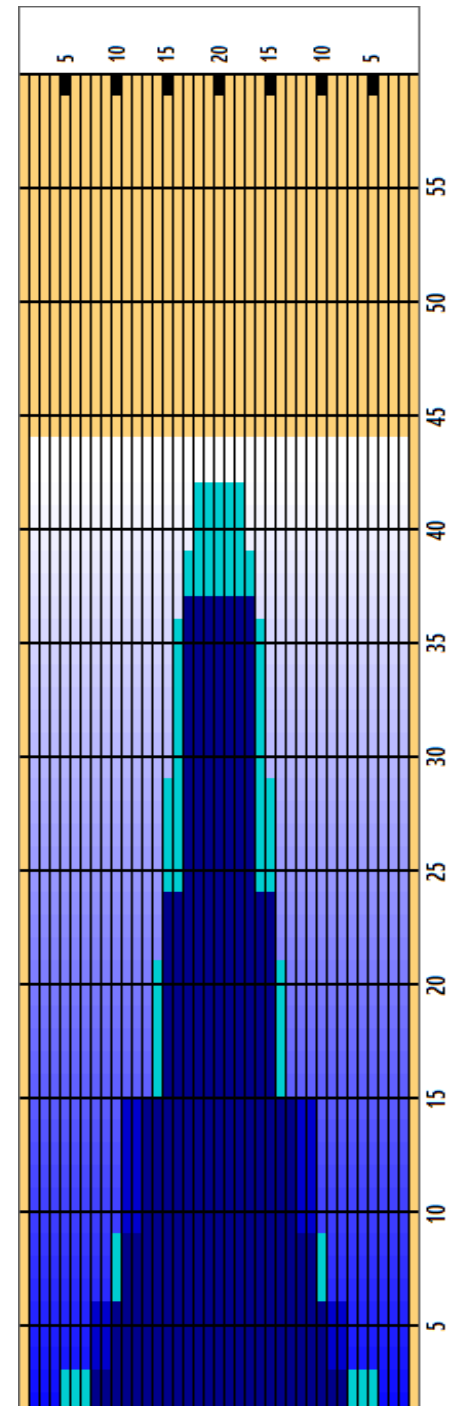


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	8.05 mL	Volume Oil Total	24.25 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	5L	5R	1	14	31	1.9	3.8	1.9	1550
3	10L	10R	3	14	63	3.8	9.7	5.9	3150
4	13L	13R	3	14	45	9.7	15.6	5.9	2250
5	14L	14R	3	14	39	15.6	21.5	5.9	1950
6	15L	15R	3	18	33	21.5	29.1	7.6	1650
7	16L	16R	3	18	27	29.1	36.7	7.6	1350
8	17L	17R	1	22	7	36.7	39.8	3.1	350
9	18L	18R	1	22	5	39.8	42.9	3.1	250
10	2L	2R	0	22	0	42.9	44.0	1.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	37.0	-7.0	0
2	17L	17R	3	30	21	37.0	24.3	-12.7	1050
3	15L	15R	3	22	33	24.3	15.0	-9.3	1650
4	11L	11R	3	22	57	15.0	5.7	-9.3	2850
5	8L	8R	2	14	50	5.7	1.8	-3.9	2500
6	2L	2R	0	10	0	1.8	0.0	-1.8	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	11.92	3.88	1.41	1.41	3.88	11.92

