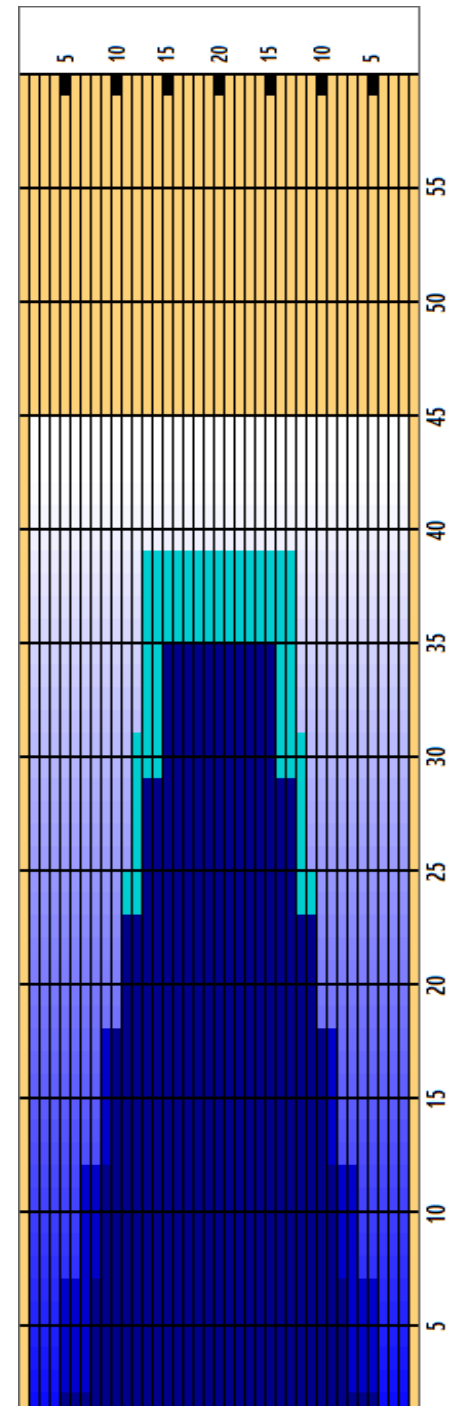


Oil Pattern Distance	45	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	13.59 mL	Reverse Oil Total	11.34 mL	Volume Oil Total	24.93 mL
Tank Configuration	A-B	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	18	62	0.0	2.5	2.5	2790
2	8L	8R	2	18	50	2.5	7.6	5.1	2250
3	9L	9R	2	18	46	7.6	12.7	5.1	2070
4	10L	10R	2	22	42	12.7	18.9	6.2	1890
5	11L	11R	2	22	38	18.9	25.1	6.2	1710
6	12L	12R	2	22	34	25.1	31.3	6.2	1530
7	13L	13R	2	30	30	31.3	39.8	8.5	1350
8	2L	2R	0	30	0	39.8	45.0	5.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	35.0	-10.0	0
2	15L	15R	2	22	22	35.0	28.8	-6.2	990
3	13L	13R	2	22	30	28.8	22.6	-6.2	1350
4	11L	11R	2	18	38	22.6	17.5	-5.1	1710
5	9L	9R	2	18	46	17.5	12.4	-5.1	2070
6	7L	7R	2	18	54	12.4	7.3	-5.1	2430
7	5L	5R	2	14	62	7.3	3.4	-3.9	2790
8	2L	2R	0	14	0	3.4	0.0	-3.4	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9.29	1.81	1.03	1.03	1.81	9.29

