

|                      |         |                    |          |                    |         |
|----------------------|---------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 43      | Reverse Brush Drop | 35       | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 9.65 mL | Reverse Oil Total  | 14.65 mL | Volume Oil Total   | 24.3 mL |
| Tank Configuration   | Only A  | Tank A Conditioner | ICE      | Tank B Conditioner | ICE     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 14    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 9L    | 9R   | 1     | 14    | 23      | 0.0   | 1.9  | 1.9  | 1150  |
| 3 | 10L   | 10R  | 2     | 18    | 42      | 1.9   | 7.0  | 5.1  | 2100  |
| 4 | 11L   | 11R  | 3     | 18    | 57      | 7.0   | 14.6 | 7.6  | 2850  |
| 5 | 12L   | 12R  | 2     | 18    | 34      | 14.6  | 19.7 | 5.1  | 1700  |
| 6 | 2L    | 2R   | 0     | 18    | 0       | 19.7  | 34.0 | 14.3 | 0     |
| 7 | 2L    | 2R   | 0     | 26    | 0       | 34.0  | 38.0 | 4.0  | 0     |
| 8 | 2L    | 2R   | 0     | 30    | 0       | 38.0  | 43.0 | 5.0  | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 10    | 0       | 43.0  | 35.0 | -8.0  | 0     |
| 2 | 12L   | 12R  | 1     | 18    | 17      | 35.0  | 32.5 | -2.5  | 850   |
| 3 | 11L   | 11R  | 2     | 18    | 38      | 32.5  | 27.4 | -5.1  | 1900  |
| 4 | 10L   | 10R  | 4     | 18    | 84      | 27.4  | 17.2 | -10.2 | 4200  |
| 5 | 9L    | 9R   | 3     | 18    | 69      | 17.2  | 9.6  | -7.6  | 3450  |
| 6 | 8L    | 8R   | 2     | 14    | 50      | 9.6   | 5.7  | -3.9  | 2500  |
| 7 | 3L    | 3R   | 1     | 10    | 35      | 5.7   | 4.3  | -1.4  | 1750  |
| 8 | 2L    | 2R   | 0     | 10    | 0       | 4.3   | 0.0  | -4.3  | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 11             | 1.64           | 1               | 1               | 1.64           | 11             |

