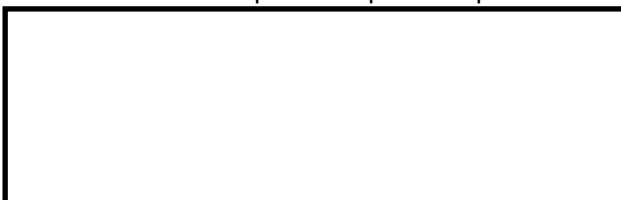


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	12.8 mL	Reverse Oil Total	6.95 mL	Volume Oil Total	19.75 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	35	0.0	0.0	0.0	1750
2	5L	5R	1	14	31	0.0	1.9	1.9	1550
3	7L	7R	2	14	54	1.9	5.8	3.9	2700
4	9L	9R	2	18	46	5.8	10.9	5.1	2300
5	11L	11R	2	18	38	10.9	16.0	5.1	1900
6	13L	13R	2	18	30	16.0	21.1	5.1	1500
7	15L	15R	2	18	22	21.1	26.2	5.1	1100
8	2L	2R	0	22	0	26.2	44.0	17.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	0	44.0	30.0	-14.0	0
2	15L	15R	3	14	33	30.0	24.1	-5.9	1650
3	13L	13R	3	14	45	24.1	18.2	-5.9	2250
4	11L	11R	2	14	38	18.2	14.3	-3.9	1900
5	9L	9R	1	14	23	14.3	12.4	-1.9	1150
6	2L	2R	0	10	0	12.4	0.0	-12.4	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10.5	2.63	1.11	1.11	2.63	10.5

