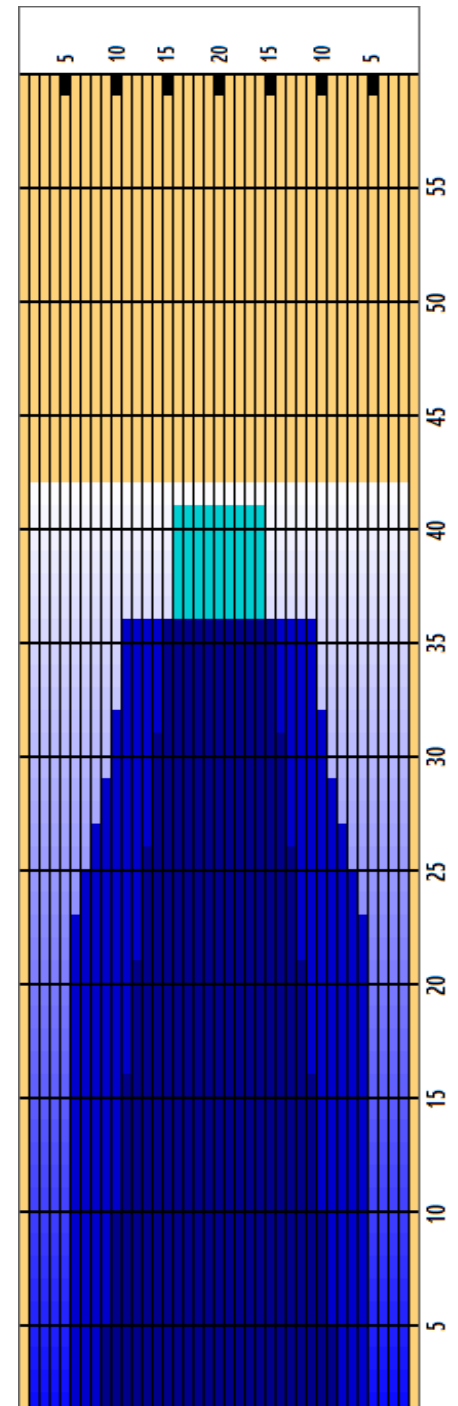


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	7.2 mL	Volume Oil Total	23 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	35	0.0	0.0	0.0	1750
2	8L	8R	1	14	25	0.0	1.9	1.9	1250
3	9L	9R	2	14	46	1.9	5.8	3.9	2300
4	10L	10R	2	18	42	5.8	10.9	5.1	2100
5	11L	11R	2	18	38	10.9	16.0	5.1	1900
6	12L	12R	2	18	34	16.0	21.1	5.1	1700
7	13L	13R	2	18	30	21.1	26.2	5.1	1500
8	14L	14R	2	18	26	26.2	31.3	5.1	1300
9	15L	15R	2	18	22	31.3	36.4	5.1	1100
10	16L	16R	2	18	18	36.4	41.5	5.1	900
11	2L	2R	0	18	0	41.5	42.0	0.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	42.0	36.0	-6.0	0
2	11L	11R	1	26	19	36.0	32.4	-3.6	950
3	10L	10R	1	22	21	32.4	29.3	-3.1	1050
4	9L	9R	1	18	23	29.3	26.8	-2.5	1150
5	8L	8R	1	14	25	26.8	24.9	-1.9	1250
6	7L	7R	1	14	27	24.9	23.0	-1.9	1350
7	6L	6R	1	14	29	23.0	21.1	-1.9	1450
8	2L	2R	0	10	0	21.1	0.0	-21.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	15	2.22	1.11	1.11	2.22	15

